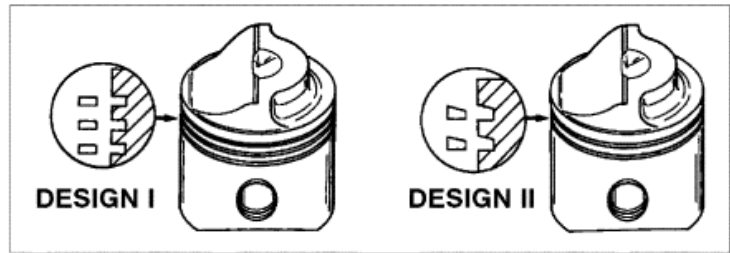


- Loctite 271 (92-809820)
- 2 Cycle Outboard Oil (92-13249A24)
- 2-4-C With Teflon (92-825407A12)



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	459	9758A 2	CRANKSHAFT	1	5
2	25	35276	O-RING	1	5
3	28	20094	KEY-CRANKSHAFT	1	5
4	534	3267A25	MAIN BEARING ASSEMBLY (VAL)	2	5
5	17	20032	DOWEL PIN-MAIN BEARING	4	5
6	17	65855	DOWEL PIN-REED LOCATING	16	5
7	10	25764	SCREW-MAIN BEARING	4	5
8	11	20110	NUT-MAIN BEARING SCREW	4	5
9	34	88498A 1	REED SET-MATCHED	2	5
10	34	822839	REED STOP	8	5
11	10	77280	SCREW-REED STOP (9/16 IN.)	8	5
12	11	20110	NUT-REED STOP SCREW	8	5
13	780	9229A 7	PISTON/PISTON PIN	4	(STANDARD) DESIGN II
13	780	9229A10	PISTON/PISTON PIN	AR	(.015 O.S.) DESIGN II
13	780	9229A11	PISTON/PISTON PIN	AR	(.030 O.S.) DESIGN II
13	743	5172A 6	PISTON/PISTON PIN	4	(STANDARD) DESIGN I
13	743	3366A 2	PISTON/PISTON PIN	AR	(.015 O.S.) DESIGN I
13	743	7716A 2	PISTON/PISTON PIN	AR	(.030 O.S.) DESIGN I
14	40	47276	LOCK RING-PISTON PIN	8	5
15	39	18653A12	PISTON RING	1	(STANDARD) DESIGN II
15	39	18653A 1	PISTON RING	AR	(.015 O.S.) DESIGN II
15	39	18653A 2	PISTON RING	AR	(.030 O.S.) DESIGN II
15	39	27841A12	PISTON RING	1	(STANDARD) DESIGN I
15	39	28616A12	PISTON RING	1	(.015 O.S.) DESIGN I
15	39	89822A12	PISTON RING	1	(.030 O.S.) DESIGN I
16	632	7621A 3	CONNECTING ROD AND CAP AS:	4	5
17	10	91012	SCREW-CAP TO ROD	8	5
18	29	20063	NEEDLE BEARING-PISTON PIN	108	5
19	12	47275	WASHER-NEEDLE LOCATING	8	5
20	29	20046T	NEEDLE BEARING-CRANK PIN	1	5
21	547	7060A 2	CENTER MAIN BEARING ASSEMBLY	1	5
22	17	20032	DOWEL PIN-CENTER MAIN BEARING	2	5
23	29	71422 1	NEEDLE BEARING	56	5
24		26113	RACE-OUTER	1	5
25	53	26933	SNAP RING-OUTER RACE	1	5
26	10	76630	SCREW-CENTER MAIN BEARING	2	5
27	43	43019	DRIVER GEAR	1	5
28	28	91800	KEY-DRIVER GEAR	1	5
29		60834A 3	CARRIER ASSEMBLY	1	DESIGN I/II
30		64254	SEAL	1	DESIGN I/II
		914278A92	POW/CRHEAD COMPLETE	1	